The fast, sure hold of this construction adhesive provides precision placement and less nailing. Ten minute working time and an impact-resistant bond.

**PRODUCT DESCRIPTION**
LIQUID NAILS® Panel & Foam Adhesive, LN-609, is specially designed for projects like paneling and molding where instant hold is needed. The fast, sure hold of this construction adhesive provides precision placement and less nailing. Ten minute working time and an impact-resistant bond.

**RECOMMENDED FOR**
- Paneling
- Foamboard
- Wainscoting
- Corkboard
- MDF Board and Paneling
- Wood, Foam and Plastic Molding
- All types of Insulation Board

Please note with plastic molding and trim, the second surface should be porous. Dry time may be extended.

**NOT RECOMMENDED FOR**
- Uses other than paneling, molding and foamboard
- Use between two non-porous surfaces
- EIFS Installation

Please research all installation instructions and read entire label for safety, health & environmental information prior to use.

Look for other LIQUID NAILS products which are right for your specific project.

**PRODUCT ADVANTAGES**
- Strong initial grab
- Flexible, water-resistant bond
- Impact-resistant
- 100% Satisfaction Guaranteed
- Reduces nailing
- 10 minute working time
- Interior & Exterior
- VOC Compliant

Read Label and Material Safety Data Sheet Prior to Use.
See other cautions on last page. MDSF1-0292
SURFACE PREPARATION
Make sure that all surfaces are clean, dry and structurally sound before product is applied.

APPLYING THE PRODUCT
All panels must be separated and conditioned to room temperature for 48 hours prior to installation. Surfaces must be clean, dry and structurally sound. Cut and pre-fit materials prior to installation. Place Cartridge in gun, cut nozzle, and puncture inner seal with nail or wire. Apply a ¼” bead of adhesive around the perimeter of parts to be bonded. Adhere materials within 20 minutes of gunning adhesive. Warped materials may require bracing and/or nailing.

Bonding paneling or foamboard to a flat surface: Cut and prefit materials prior to installation. Make sure that all surfaces are clean, dry and structurally sound before product is applied. Insert tube into standard caulking gun. Cut nozzle at 45° angle to desired bead size marked on nozzle. Puncture inner seal with nail or wire. Apply 1/4” bead of adhesive approximately 1” from edge of panel around the perimeter. Apply two zigzag 1/4” beads in the middle of the panel. Press panel firmly into place. Lift off for 2-4 minutes, then press back into place. Material should not be applied to skinned adhesive. Due to panel inconsistencies, bracing and/or nailing may be needed in some instances.

Bonding material to furring strips or studs: Apply a zigzag 1/4” bead of adhesive to each strip or stud to be covered by material. Position materials so edges meet at stud center. Press firmly into place. Finishing nails required at top and bottom.

CLEAN-UP
Use water for wet adhesive. Scrape off dried adhesive, followed by a wipe with a cloth soaked with mineral spirits or an adhesive remover.

DISPOSAL
Place empty containers in normal refuse for disposal. Remove residual product from the container, allow product to dry, and dispose of in conjunction with normal household waste. Contact your sanitation department or household hazardous waste coordinator for information concerning possible re-use of unused caulks and sealants.

LIMITED WARRANTY
AkzoNobel warrants satisfaction with this product when handled and applied according to label instructions. If this product is not as warranted, please call 1-800-634-0015 for refund or product replacement details. This warranty excludes labor or the cost of labor and is given as the exclusive warranty and remedy. No warranty of merchantability, fitness for purpose or other warranty, express or implied, is made. AkzoNobel shall not be liable for any special, incidental or consequential damages. Some states do not allow the exclusion of incidental or consequential damages, so the limitations may not apply. This warranty gives specific legal rights. You may also have other rights that vary from state to state.

WARNING! CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION. MAY BE HARMFUL IF SWALLOWED. USE ONLY WITH ADEQUATE VENTILATION. KEEP OUT OF THE REACH OF CHILDREN. This product contains a chemical known to the state of California to cause cancer. Contains Crystalline Silica. If sanding, wear a dust mask to avoid breathing of sanding dust. Avoid contact with eyes and skin. FIRST AID: For skin contact, wash thoroughly with soap and water. If any product remains, gently rub with petroleum jelly, vegetable or mineral/baby oil then wash again with soap and water. Repeat as needed. Remove contaminated clothing. For eye contact, flush immediately with plenty of water for at least 15 minutes. Get medical attention. If swallowed, get medical attention immediately. If inhalation causes discomfort, remove to fresh air. If discomfort persists or breathing difficulty occurs, get medical attention. For emergency information, customer service, MSDS or additional safety and chronic hazard information, call 1-800-634-0015. KEEP FROM FREEZING. MAC11-0705

LN-609

TECHNICAL INFORMATION
Base: Latex
Color: Tan
Appearance: Smooth
Application Temperature: 40° to 100° F (5° to 38° C)
Service Temperature: 0° to 140° F (-18° to 60° C)
Adhesion: Excellent
Extrudability: Easy
Consistency: Short and buttery
Bridging Ability: Excellent
Shear Strength: 24 hours – 150 psi
48 hours – 180 psi
7 days – 240 psi
Durability: Excellent; 20 year life
Flexibility: Excellent
Water Resistance: Excellent
Aging: Excellent; 20 year life
Bleed: Will not bleed
Odor: Mild
Open Time: 20 minutes
Weight Per Gallon: 11.5 pounds (1.38 kg/l)
Viscosity: 440,000 CPS
Volatiles: 28%
Solids: 72%
Flammability: Non-flammable
Flash Point: >200° F (>93°C)
Coverage: 32 lineal feet using 1/4” bead
Shelf Life: 12 months from date of purchase
MAX VOC: 43 g/L

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